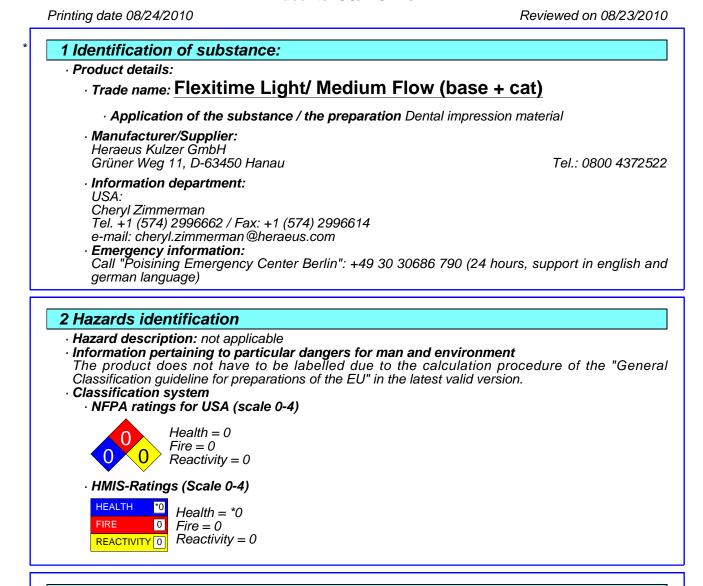
Material Safety Data Sheet

acc. to ISO/DIS 11014

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3 Composition/Data on components:

- Chemical characterization
 - Description:
 - 2-component material comprising base paste and matching catalyst paste for addition curing
 - · Dangerous components:

27306-78-1 modified heptamethyltrisiloxane with polyalkylene oxide Xn, Xi, N; R 20-36-48/20-51/53 < 2.5%

4 First aid measures

- General information No special measures required.
- After skin contact Generally the product does not irritate the skin.
- · After eye contact Rinse opened eye for several minutes under running water.
- · After swallowing
- Rinse out mouth and then drink plenty of water. Seek immediate medical advice.

(Contd. on page 2)

Material Safety Data Sheet acc. to ISO/DIS 11014

Printing date 08/24/2010

Reviewed on 08/23/2010

Trade name: Flexitime Light/ Medium Flow (base + cat)

(Contd. of page 1)

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5 Fire fighting measures

- · Suitable extinguishing agents
- CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- · Protective equipment: No special measures required.
- · Additional information -

6 Accidental release measures

- · Person-related safety precautions: Not required.
- Measures for environmental protection: No special measures required.
- Measures for cleaning/collecting:
- Absorb with liquid binding material (diatomite, universal binders, for small amounts tissues).
- Additional information:
- See Section 13 for disposal information.
- See Section 8 for information on personal protection equipment.

7 Handling and storage

- · Handling
 - · Information for safe handling:
 - Please observe the additional instructions in the product's instructions for use.
 - Information about protection against explosions and fires: No special measures required.
- · Storage
 - · Requirements to be met by storerooms and receptacles: No special requirements.
 - · Information about storage in one common storage facility: Not required.
 - · Further information about storage conditions: None.

8 Exposure controls and personal protection

- · Components with limit values that require monitoring at the workplace:
- The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
 - · Additional information: The lists that were valid during the creation were used as basis.
- · Personal protective equipment
 - · General protective and hygienic measures
 - The usual precautionary measures for handling chemicals should be followed.
 - · Breathing equipment: Not required.
 - Protection of hands: Not required.
 - **Penetration time of glove material** The exact break trough time has to be found out by the manufacturer of the protective gloves
 - and has to be observed.
 - For the permanent contact in work areas without heightened risk of injury (e.g. Laboratory) gloves made of the following material are suitable: PVC or PE gloves
 - · Eye protection: Not absolutely necessary.
 - · Body protection: Light weight protective clothing

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Material Safety Data Sheet acc. to ISO/DIS 11014

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Trade name: Flexitime Light/ Medium Flow (base + cat)

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· General Information	
· Form: · Color:	Pasty Light grey Light green
· Odor:	Odorless
Change in condition Melting point/Melting re	ange: undetermined
 Melting point/Melting raise Boiling point/Boiling raise 	
Melting point/Melting ra Boiling point/Boiling ra Flash point:	Not applicable
 Melting point/Melting raise Boiling point/Boiling raise 	

10 Stability and reactivity

· Dangerous reactions No dangerous reactions known

· Dangerous products of decomposition: none

Additional information: -

11 Toxicological information

Acute toxicity:

- Primary irritant effect:
- on the skin: No irritant effect. on the eye: No irritating effect. Sensitization: No sensitizing effects known.

Additional toxicological information:

The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version: When used and handled according to specifications, the product does not have any harmful effects

according to our experience and the information provided to us.

12 Ecological information:

Ecotoxical effects:

Acquatic toxicity: undetermined

· General notes: Avoid transfer into the environment.

13 Disposal considerations

· Product:

Recommendation

Small quantities can be polymerized with the matching system component(s) and the cured solid material can be disposed of with the regular garbage. Larger quantities must be disposed of following the regulations of the local authorities.

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Trade name: Flexitime Light/ Medium Flow (base + cat)

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Uncleaned packagings:
 Recommendation: Disposal must be made according to official regulations.

14 Transport information

- · DOT regulations: · Hazard class:
- · Land transport ADR/RID (cross-border) · ADR/RID class: -
- · Maritime transport IMDG:
 - IMDG Class: -
 - Marine pollutant: No
- Air transport ICAO-TI and IATA-DGR:
 ICAO/IATA Class: -

· Transport/Additional information: -

15 Regulations

- SARA Section 355 (extremely hazardous substances) None of the ingredients is listed.
- SARA Section 313 (specific toxic chemical listings)
- None of the ingredients is listed.
 - · TSCA (Toxic Substances Control Act) None of the ingredients is listed.
 - Prop 65 Chemicals known to cause cancer
- None of the ingredients is listed.
 - · Cancerogenity categories
 - · EPA (Environmental Protection Agency)
- None of the ingredients is listed.
 - IARC (International Agency for Research on Cancer)
- None of the ingredients is listed.
 - · NTP (National Toxicology Program)
- None of the ingredients is listed.
 - · TLV (Threshold Limit Value established by ACGIH)
- None of the ingredients is listed.
 - NIOSH-Ca (National Institute for Occupational Safety and Health)
- None of the ingredients is listed.
 - · OSHA-Ca (Occupational Safety & Health Administration)
- None of the ingredients is listed.
- · Markings according to EU guidelines:
- The product is not subject to identification regulations under EU Directives and the Ordinance on Hazardous Materials (GefStoffV).
- The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EU" as issued in the latest valid version.

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Trade name: Flexitime Light/ Medium Flow (base + cat)

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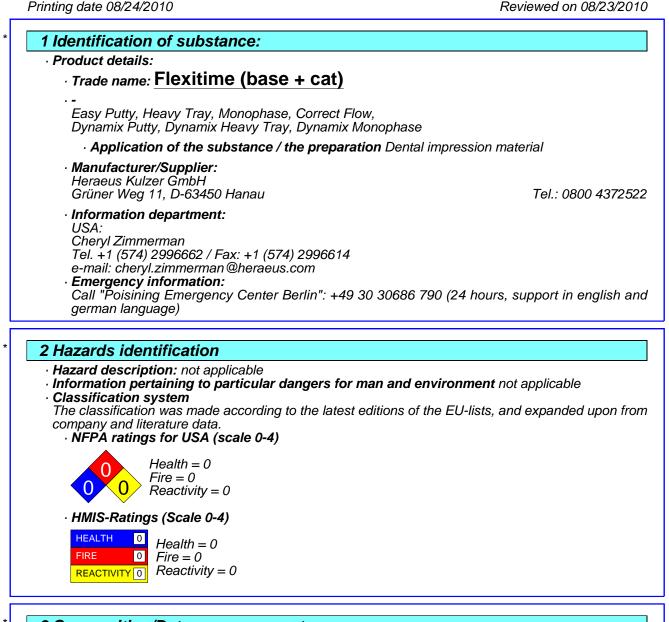
16 Other information:
These data are based on our present knowledge. However, they shall not constitute a guarantee for
any specific product features and shall not establish a legally valid contractual relationship.
Relevant R-phrases
20 Harmful by inhalation.
36 Irritating to eyes.
48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.
51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic
environment
 Department issuing MSDS: Safety department
· Contact:
Dr. Thiele Tel.: (+49) 6181 35-3012
Dr. Thiele Tel.: (+49) 6181 35-3012 email: ruediger.thiele@heraeus.com
· * Data compared to the previous version altered.

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Material Safety Data Sheet acc. to ISO/DIS 11014

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Reviewed on 08/23/2010



3 Composition/Data on components:

- Chemical characterization
 - **Description:**
 - 2-component material comprising base paste and matching catalyst paste for addition curing
 - · Dangerous components: Void
 - Additional information For the wording of the listed risk phrases refer to section 16.

4 First aid measures

- · General information No special measures required.
- After skin contact Generally the product does not irritate the skin.
- · After eye contact Rinse opened eye for several minutes under running water.
- · After swallowing
- Rinse out mouth and then drink plenty of water.

(Contd. on page 2)

USA

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Material Safety Data Sheet acc. to ISO/DIS 11014

Printing date 08/24/2010

Reviewed on 08/23/2010

Trade name: Flexitime (base + cat)

(Contd. of page 1)

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Seek immediate medical advice.

5 Fire fighting measures

Suitable extinguishing agents

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- Protective equipment: No special measures required.
- · Additional information -

6 Accidental release measures

- · Person-related safety precautions: Not required.
- Measures for environmental protection: No special measures required.
- Measures for cleaning/collecting:
- Absorb with liquid binding material (diatomite, universal binders, for small amounts tissues). Additional information:
- See Section 13 for disposal information.
- See Section 8 for information on personal protection equipment.

7 Handling and storage

- · Handling
 - Information for safe handling: No special measures required.
 - Information about protection against explosions and fires: No special measures required.
- · Storage
 - Requirements to be met by storerooms and receptacles: No special requirements.
 - Information about storage in one common storage facility: Not required.
 - · Further information about storage conditions: None.

8 Exposure controls and personal protection

· Additional information about design of technical systems: No further data; see item 7.

· Components with limit values that require monitoring at the workplace:

1317-65-3 Calciumcarbonat, nat., gem.

- PEL () 15*; 5** mg/m³
 - *Total dust **Respirable fraction
- REL ()

10*; 5** mg/m³ *Total dust **Respirable fraction

TLV () $10 mg/m^{3}$ (e)

· Additional information: The lists that were valid during the creation were used as basis.

· Personal protective equipment

- General protective and hygienic measures
- The usual precautionary measures for handling chemicals should be followed.
- Breathing equipment: Not required.
- Protection of hands: Not required.
 - Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

(Contd. on page 3) USA

Material Safety Data Sheet acc. to ISO/DIS 11014

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Reviewed on 08/23/2010

Trade name: Flexitime (base + cat)

(Contd. of page 2)

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- · Penetration time of glove material
- The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
- For the permanent contact in work areas without heightened risk of injury (e.g. Laboratory) gloves made of the following material are suitable: PVC or PE gloves
- · Eye protection: Not absolutely necessary.
- · Body protection: Light weight protective clothing

· General Information		
· Form: · Color: · Odor:	Pasty According to product specification Odorless	
Change in condition Melting point/Melting r Boiling point/Boiling r	ange: undetermined ange: undetermined	
· Flash point:	Not applicable	
· Auto igniting:	Product is not selfigniting.	
· Danger of explosion:	Product does not present an explosion hazard.	
· Density at 20°C (68°F):	1.6 g/cm³	

10 Stability and reactivity

· Dangerous reactions No dangerous reactions known

· Dangerous products of decomposition: none

11 Toxicological information

· Acute toxicity:

- Primary irritant effect:
 - on the skin: No irritant effect.
 - · on the eye: No irritating effect.

· Sensitization: No sensitizing effects known.

· Additional toxicological information:

The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

12 Ecological information:

General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

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Material Safety Data Sheet acc. to ISO/DIS 11014

Printing date 08/24/2010

Reviewed on 08/23/2010

Trade name: Flexitime (base + cat)

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13 Disposal considerations

· Product:

· Recommendation

Small quantities can be polymerized with the matching system component(s) and the cured solid material can be disposed of with the regular garbage. Larger quantities must be disposed of following the regulations of the local authorities.

· Uncleaned packagings:

• Recommendation: Disposal must be made according to official regulations.

DOT regulations: Hazard class:	
- Land transport ADR/RID (cross-border) - ADR/RID class: -	
Maritime transport IMDG: IMDG Class: - Marine pollutant: No	
• Air transport ICAO-TI and IATA-DGR: • ICAO/IATA Class: -	

15 Regulations

· SARA Section 355 (extremely hazardous substances) None of the ingredients is listed.

• SARA Section 313 (specific toxic chemical listings)

None of the ingredients is listed.

• Prop 65 - Chemicals known to cause cancer None of the ingredients is listed.

· Cancerogenity categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed.

· IARC (International Agency for Research on Cancer)

14808-60-7 Quartz (SiO2)

· NTP (National Toxicology Program)

14808-60-7 Quartz (SiO2)

• TLV (Threshold Limit Value established by ACGIH)

14808-60-7 Quartz (SiO2) · NIOSH-Ca (National Institute for Occupational Safety and Health)

14808-60-7 Quartz (SiO2)

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

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Material Safety Data Sheet acc. to ISO/DIS 11014

Printing date 08/24/2010

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Trade name: Flexitime (base + cat)

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• Markings according to EU guidelines: Observe the general safety regulations when handling chemicals The product is not subject to identification regulations under EU Directives and the Ordinance on Hazardous Materials (GefStoffV).

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EU" as issued in the latest valid version.

16 Other information:

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Départment issuing MSDS: Safety department

Contact:

Dr. Thiele Tel.: (+49) 6181 35-3012 email: ruediger.thiele@heraeus.com • * Data compared to the previous version altered.

USA

Material Safety Data Sheet acc. to ISO/DIS 11014

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Printing date 12/22/2008 Reviewed on 12/15/2008 1 Identification of substance: · Product details: - Trade name: Universal Adhesive - Silikon · Application of the substance / the preparation Tray adhesive for use with silicone impression materials · Manufacturer/Supplier: Heraeus Kulzer GmbH Grüner Weg 11, D-63450 Hanau Tel.: 0800 4372522 · Information department: Dr. Barbara Bräu Tel.: +49 2133 51-8521 / Fax: +49 2133 51-5016 e-mail: barbara.braeu@heraeus.com · Emergency information: Call +49 30 19240 (24 hours). 2 Composition/Data on components: Chemical characterization · Description: -· Dangerous components: 141-78-6 ethyl acetate Xi, F; R 11-36-66-67 10-25% 1330-20-7 xylene, mixed isomers, pure Xn; R 10-20/21-38 5-10% 5593-70-4 titanium tetrabutanolate Xi; R 10-38-41 0-5% 100-41-4 ethylbenzene Xn, F; R 11-20 0-5%

Additional information For the wording of the listed risk phrases refer to section 16.

3 Hazards identification

· Hazard description:



F Highly flammable

• Canadian Hazard Symbols B2 - Flammable liquid



• Information pertaining to particular dangers for man and environment The product has to be labelled due to the calculation procedure of the "General Classification

guideline for preparations of the EU" in the latest valid version. R 11 Highly flammable.

- · Classification system
- The classification was made according to the latest editions of the EU-lists, and expanded upon from company and literature data.
 - NFPA ratings for USA (scale 0-4)



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Material Safety Data Sheet acc. to ISO/DIS 11014

Printing date 12/22/2008

Reviewed on 12/15/2008

Trade name: Universal Adhesive - Silikon

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· HMIS-Ratings (Scale 0-4)



4 First aid measures

- · After inhalation Supply fresh air; consult doctor in case of complaints.
- · After skin contact Generally the product does not irritate the skin.
- After eye contact Rinse opened eye for several minutes under running water.
- · After swallowing Induce vomiting and seek advice of physician.

5 Fire fighting measures

- · Suitable extinguishing agents CO2, sand, extinguishing powder. Do not use water.
- For safety reasons unsuitable extinguishing agents
- Water.
- Water with full jet.
- Special hazards caused by the material, its products of combustion or resulting gases: Can form explosive gas-air mixtures.
- · Protective equipment: No special measures required.
- · Additional information -

6 Accidental release measures

· Person-related safety precautions: Wear protective equipment. Keep unprotected persons away.

- Measures for environmental protection: Prevent seepage into sewage system, workpits and cellars. Measures for cleaning/collecting:
- Measures for cleaning/collecting: Absorb with liquid binding material (diatomite, universal binders, for small amounts tissues). Do not flush with water or aqueous cleansing agents
- · Additional information: No dangerous substances are released.

7 Handling and storage

- · Handling
 - · Information for safe handling: Keep receptacles tightly sealed.
 - Information about protection against explosions and fires:
 - Keep ignition sources away Do not smoke. Protect against electrostatic charges.

· Storage

- · Requirements to be met by storerooms and receptacles: Store in a cool location.
- Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:
- Store in cool, dry conditions in well sealed receptacles.

8 Exposure controls and personal protection

• Additional information about design of technical systems: No further data; see item 7.

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Trade name: Universal Adhesive - Silikon

 Components with limit valu 	ies that require monitoring at the workplace:
141-78-6 ethyl acetate	
EL () 150 ppm	
1330-20-7 xylene, mixed iso	omers, pure
EL () Short-term value: 150 p Long-term value: 100 p Skin	
100-41-4 ethylbenzene	
EL () Short-term value: 125 p Long-term value: 100 p Skin	
Additional information:	The lists that were valid during the creation were used as basis.
marks of quality and va • Penetration time of g The exact break troug and has to be observe • For the permanent	h time has to be found out by the manufacturer of the protective glov
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w	blutely necessary.
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical	olutely necessary. reight protective clothing
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical • General Information	blutely necessary. reight protective clothing
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical	olutely necessary. reight protective clothing
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical • General Information • Form: • Color:	Plutely necessary. reight protective clothing properties: Fluid Blue Ester-like nge: undetermined
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical • General Information • Form: • Color: • Odor: • Change in condition • Melting point/Melting rai	Plutely necessary. reight protective clothing properties: Fluid Blue Ester-like nge: undetermined
Natural rubber, NR Eye protection: Not abso Body protection: Light w Physical and chemical General Information Form: Color: Odor: Change in condition Melting point/Melting rai Boiling point/Boiling rai	Plutely necessary. reight protective clothing
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical • General Information • Form: • Color: • Odor: • Odor: • Change in condition • Melting point/Melting rai • Boiling point/Boiling rai • Flash point: • Ignition temperature:	Plutely necessary. reight protective clothing
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical • General Information • Form: • Color: • Odor: • Change in condition • Melting point/Melting ran • Boiling point/Boiling ran • Flash point:	Plutely necessary. reight protective clothing properties: Fluid Blue Ester-like nge: undetermined nge: >70°C (>158°F) 3°C (37°F)
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical • General Information • Form: • Color: • Odor: • Change in condition • Melting point/Melting ran • Boiling point/Boiling ran • Flash point: • Ignition temperature: • Auto igniting:	Product is not explosive. However, formation of explosive air/vap
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical • General Information • Form: • Color: • Odor: • Odor: • Change in condition • Melting point/Melting ran • Boiling point/Boiling ran • Flash point: • Ignition temperature: • Auto igniting: • Danger of explosion: • Explosion limits: • Lower:	Product is not explosive. However, formation of explosive air/vap mixtures are possible. 2.1 Vol % 11.5 Vol %
Natural rubber, NR • Eye protection: Not abso • Body protection: Light w 9 Physical and chemical • General Information • Form: • Color: • Odor: • Odor: • Change in condition • Melting point/Melting ran • Boiling point/Boiling ran • Flash point: • Ignition temperature: • Auto igniting: • Danger of explosion: • Explosion limits: • Lower: • Upper:	Product is not explosive. However, formation of explosive air/vap mixtures are possible. 2.1 Vol % 11.5 Vol %

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Trade name: Universal Adhesive - Silikon

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Solubility in / Miscibility with
 Water:

Not miscible or difficult to mix

10 Stability and reactivity

- · Dangerous reactions No dangerous reactions known
- · Dangerous products of decomposition: none

11 Toxicological information

· Acute toxicity:

· LD/LC50 values that are relevant for classification:

Oral LD50 > 10000 mg/kg (rat)

· Primary irritant effect:

- on the skin: No irritant effect.
- on the eye: No irritating effect.
- · Sensitization: No sensitizing effects known.

12 Ecological information:

General notes:

Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground.

13 Disposal considerations

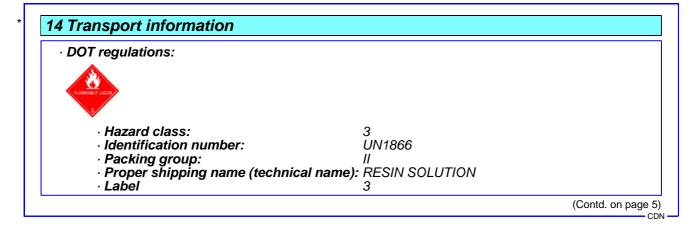
· Product:

- Recommendation

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· Uncleaned packagings:

• Recommendation: Disposal must be made according to official regulations.



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		(Contd. of pag
Land transport ADR/RID (cross-border)		
 ADR/RID class: Danger code (Kemler): UN-Number: Packaging group: 	3 Flammable liquids 33 1866 II	
· Label · Description of goods:	3 1866 RESIN SOLUTION	
 IMDG Class: UN Number: Label Packaging group: EMS Number: Marine pollutant: 	3 1866 3 II F-E,S-E No	
• Propper shipping name:	RESIN SOLUTION	
• Air transport ICAO-TI and IATA-DGR:		
 ICAO/IATA Class: UN/ID Number: Label Packaging group: Propper shipping name: 	3 1866 3 II RESIN SOLUTION	

Transport/Additional information: -

· SA	RA Section 355 (extremely hazardous substances)	
None of th	ne ingredients is listed.	
· SA	RA Section 313 (specific toxic chemical listings)	
1330-20-7	xylene, mixed isomers, pure	
100-41-4	ethylbenzene	
· Pro	p 65 - Chemicals known to cause cancer	
NI 6.4		
None of th	ne ingredients is listed.	
	rogenity categories	
· Cance	•	
· Cance · EP/ 1330-20-7	rogenity categories A (Environmental Protection Agency) X ylene, mixed isomers, pure	
· Cance · EP/ 1330-20-7	rogenity categories A (Environmental Protection Agency)	
• Cance • EP/ 1330-20-7 100-41-4	rogenity categories A (Environmental Protection Agency) X ylene, mixed isomers, pure	
· Cance · EP/ 1330-20-7 100-41-4 · IAR	rogenity categories A (Environmental Protection Agency) X xylene, mixed isomers, pure C ethylbenzene	3

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Material Safety Data Sheet acc. to ISO/DIS 11014

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Reviewed on 12/15/2008

Trade name: Universal Adhesive - Silikon

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• NTP (National Toxicology Program)

None of the ingredients is listed.

TLV (Threshold Limit Value established by ACGIH)

1330-20-7 xylene, mixed isomers, pure

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

Markings according to EU guidelines:

The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials

· Code letter and hazard designation of product: F Highly flammable

· Risk phrases:

11 Highly flammable.

· Safety phrases:

16 Keep away from sources of ignition - No smoking.

- 33 Take precautionary measures against static discharges.
- 43 In case of fire, use sand, carbon dioxide or powdered extinguishing agent. Never use water.

16 Other information:

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant R-phrases

- 10 Flammable.
- 11
- Highly flammable. Harmful by inhalation. 20
- 20/21 Harmful by inhalation and in contact with skin.
- 36 Irritating to eyes.
- 38 Irritating to skin.
- 41 Risk of serious damage to eyes.
- 66 Repeated exposure may cause skin dryness or cracking
- 67 Vapours may cause drowsiness and dizziness
- · Department is suing MSDS: Safety department
- · Contact:

Dr. Thiele Tel.: (+49) 6181 35-3012

email: ruediger.thiele@heraeus.com

• * Data compared to the previous version altered.